

ClimaCORR CC 400-FL (+80°C)

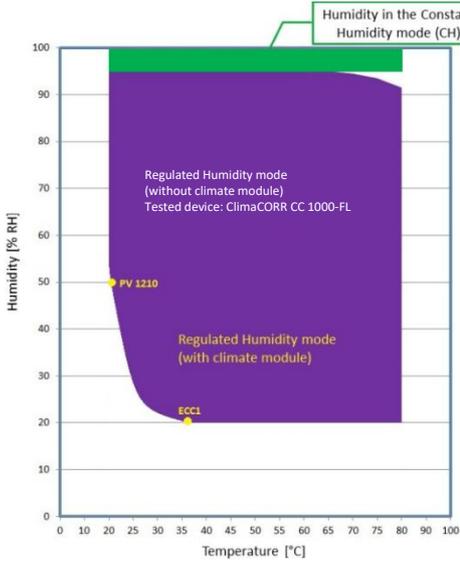


Figure 1 Operating range (regulated humidity vs temperature)

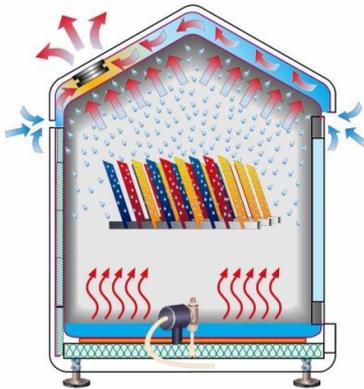


Figure 2 Controlled Water Condensation (CWC) system

Product Description

Compact front-loading cabinet for corrosion testing developed for conducting advanced automatic cyclic corrosion tests pursuant to major corporate standards in the international automotive industry such as:

- DIN EN ISO 11997-1:2006 Cycle B (previously VDA 621-415)
- VW PV 1210 (external climate module required)
- Nissan CCT1
- Renault ECC1 (external climate module required)
- IEC-60068-2-52 (for method 3- 8 ext. climatic module required)
- DIN EN ISO 9227
- ASTM B117
- DIN EN ISO 6270-2
- MIL STD 810 G – salt fog

Order Information

Model: ClimaCORR CC 400-FL

Article number:

- V.741.372.730 (compatible with Universal climate module)

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Product Specification subject to changes
Pictures might differ from original

Customer Benefits

- Operating temperature range from ambient up to +80°C is a unique specification among the corrosion test chambers currently available on the market
- Advanced steel design of the chamber allows for fast temperature and humidity transient times making this test chamber perfectly suitable for accelerated corrosion tests – these result in time and energy savings during the operational lifetime
- The technology allows the best possible reproducibility of the climate conditions being created in the test chamber regardless the environmental conditions and geographical location. In total 9 different sensors are monitoring all relevant test parameters being temperature, humidity, air flow during the drying phase and the purity of the demineralized water
- The test chamber made of steel is more robust and less susceptible for damages compared to the competitive products made of glass reinforced plastic
- Lower cost of ownership compared to the competitive products where the test chamber is made of glass reinforced plastic (shorter test periods, better energy efficiency, easier for service and maintenance, longer life cycle, more resistive to mechanical damages)
- User friendly, menu guided and intuitive control system based on a touch screen in which most common standard corrosion tests are already preconfigured
- Modular design allows upgrading the test chamber at later moment

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Relevant Test Standards:

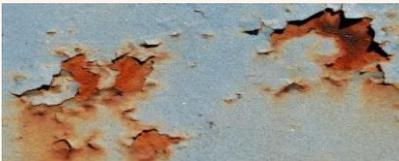
Cyclic Climate Tests:

- DIN EN ISO 1197-1:2006 cycle B (old VDA 621-415)
- VW PV 1210 (climate module required)
- Nissan CCT I
- IEC-60068-2-52 (climatic module required)
- JASO M610-92



Salt Spray Test:

- DIN EN ISO 9227
- DIN 50942, DIN 53167
- ASTM B 117-73, ASTM B 287-74
- ASTM B 368-68
- ISO 7253 ISO 3678
- BS 1224, BS 2011, BS3900 F4
- BS 3900 F12
- BS 5466 Part I, BS 5466 Parts 2 + 3
- NFX 41002,
- AS 21331 Section 3.1
- SIS 1841190
- JIS Z 2371



Condensation water test:

- ISO 6270-2
- BS 3900F2, BS 3900 F15
- ASTM D2242

Technical Specifications

Capacity	ca. 400 L
Inner test chamber dimensions (WxDxH1/H2)	ca. 800 x 600 x 720/910 mm
Outer dimensions of the casing (overall) (WxDxH)	ca. 1320 x 800 x 1980 mm
Required power supply	¹⁾ 230 V, 50 Hz, 3,4 kW (5 kW including standard climate module), Schuko plug ²⁾ 400 V (3 phase), 50 Hz, 3,4 kW (5,4 kW with climate module), CEE plug 16 A, 5P
Materials used	test chamber is made of stainless steel and coated with PFA, additional side walls made of special Polyethylene with milled openings for supporting rods
Heating	Flat Micanite heaters under the bottom of the chamber and behind the side walls for fast and uniform heat transfer
Sensors	- corrosion resistant and highly sensitive temperature sensors - mobile temperature sensor in the sample zone - humidity sensor
Cooling	Wall rinsing for rapid cooling of the test chamber and quick alteration of the climate conditions
Regulated humidity	Regulation from ambient up to 95% (including humidity ramp function)
Other specification	
Purity demineralized water (connection type)	< 5 µS/cm (¾" outer diameter)
Tap water (connection type)	¾" outer diameter (demineralized water required)
Compressed Air	6-8 bar (connection nipple size 5)
Waste water, drain	Pipe fittings (spiral hose ID 20mm)
Exhaust pipe outer diameter	Pipe fitting (50 mm external diameter)
Test solution tank capacity	A 120 L tank is available which fits in the bench cabinet underneath the test chamber
Recommended accessories	Demineralized water plant, filter for compressed air, pump for mixing test solution, racks for specimen

¹⁾ valid for V.741.662.730

²⁾ valid for V.741.372.730

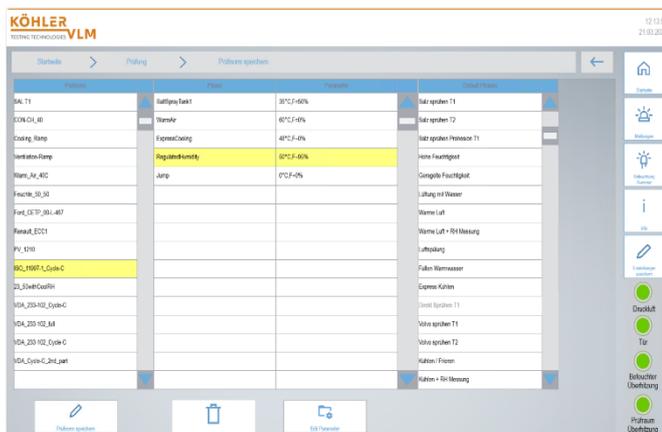


Figure 3 Menu screen with test management functions

Process Control

- User friendly, menu guided PLC (WAGO) controller with touch panel
- Ethernet interface for connecting to local intranet (features remote control and test data transfer)
- Restricted access for operators to three different operating levels
- Memory storage with the capacity to hold of 50 test programs, most common corrosion tests already preconfigured in the factory, users can easily program own tests
- All tests data and relevant test parameters are recorded and can be via Ethernet exported to a PC for further processing (e.g. Microsoft Excel)
- The WAGO PLC controls remotely the external climate module for the tests which require such module (typically PV 1210 and Renault ECC1)
- The WAGO PLC controls remotely the powering of test specimen (switch ON and OFF)
- Alarm table and history log
- Full overview of all digital and analog inputs / outputs

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Accessories included:

- 5 rods for supporting test specimen
- 2 m exhaust hose Ø 50 mm
- 2 m drain water hose Ø 20 mm
- 1 female connector for compressed air hose (size no. 5)
- 1 bag sodium chloride special quality for corrosion testing, accurate weight 5000g
- 1 set of measuring cylinders for measuring the fall our rate
- 1 spare filter for the test solution in the reservoir



Operating System Salt Spray (according to ISO 9227)

- Electronically controlled diaphragm pump for accurate flow control of the test solution with automatic monitoring of the presence of the air in the pump system
- Adjustable high performance acrylic spray nozzle for an optimal generation and distribution of the salt fog
- Option: Second nozzle for spraying/washing of the test chamber with demineralized water after the salt spray test is finished
- Transparent humidifier made of heat resistant Borosilicate glass with a replaceable PE air filter for creating fine air bubbles in order to fully saturate the compressed air with humidity
- Automatic refilling of the test chamber for maintaining the constant water level in the trough
- Safety air pressure valve on the humidifier
- Over temperature protection of the humidifier
- Air purge function for rapid evacuation of the salt fog out of the chamber (after a salt spray test is finished) and prior to opening the door
- **Accessories:** 120 L PE storage reservoir for salt solution, level indicator is an option
- **Option:** Operating system Direct Spraying of the Test Solution for spraying of the test solution on specimens without mixing with compressed air.
- **Option:** Cable port

Operating system Regulated Humidity

- The humidity in the test chamber at temperatures below 50°C is achieved by injecting the compressed air saturated with humidity into the test chamber through the spray nozzle
- The humidity in the test chamber at temperatures above 50°C is achieved with the special steam generator (patented) capable of injecting controllable quantities of steam into the test chamber
- Humidity is monitored by a high performance humidity sensor which is pneumatically inserted into the test chamber only when the operating system Controlled Humidity is active
- Operating range for controlled humidity (see Figure 1): from environmental up to 98% RH at 35°C
- Accuracy of the humidity regulation is ±3% over the full control range and ±1% in the high humidity control range (±90% RH)
- For humidity below environmental (typically <50% RH) an external climate module is required (e.g. to achieve 20% RH at 35°C as specified by ECC1 test)

Operating system High Humidity with Controlled Water Condensation - CWC (according to ISO 6270-2 CH)

- CWC system (Figure 2) is the technology which regulates the temperature gradient of exactly $\Delta T=1^\circ\text{C}$ between the bottom and the roof of the test chamber – this is essential for an optimal condensation process in the test chamber at 100% RH regardless the environmental conditions outside the test chamber
- Flat heaters under the bottom of the chamber and behind side walls allow for uniform and rapid heating of the chamber
- Temperature stability in the chamber $\pm 0,5^\circ\text{C}$
- Air fan with adjustable rotation speed for controllable drying of specimen in the Drying Phase; all ClimaCORR types feature an extra air flow sensor which feeds the information about the air flow through the chamber back to the PLC controller which regulates the fan rotation speed according to common standard corrosion tests are already preconfigured

Operating system Forced Air Drying / Aeration

- Warm air up to +80°C for forced air drying phase
- Adjustable air distribution system for uniform drying of the test specimens
- Fan with controllable rotation speed and sensor for air flow (sensor standard only for ClimaCORR types) for automatic regulation of the air flow
- Temperature control range: from ambient up to +80°C (accuracy $\pm 1^\circ\text{C}$)
- Transition time from Dry 60°C to "Wet" Humidity 50°C > 95% (not condensing humidity) within 15 min
- Transition time from Wet 50°C to Spray 35°C within 20 min
- Transition time from Spray 35°C to Dry 60°C within 20 min
- Option: Air conditioning module to provide standard climate acc. to DIN 50014: ambient air at $23^\circ\text{C} \pm 2^\circ\text{C}$ and 50% $\pm 5\%$ RH
- Option: Air conditioning module to provide standard climate for conducting Renault ECC1 Test ($30^\circ\text{C} \pm 2^\circ\text{C}$ and 20% $\pm 5\%$ RH)

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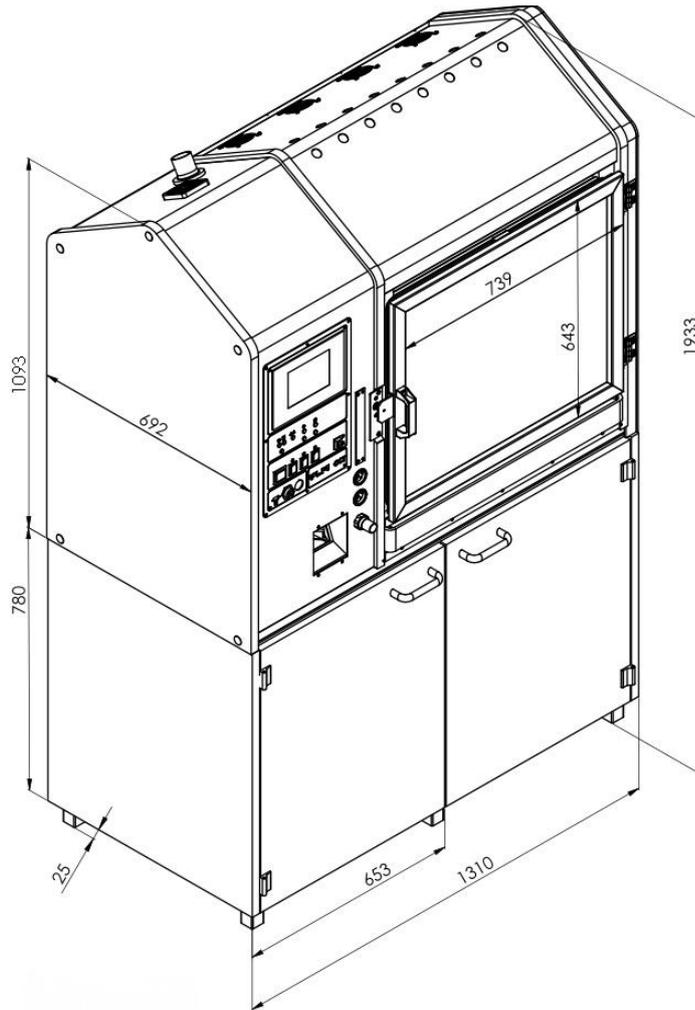


Figure 3 Dimensions ClimaCORR CC 400-FL

Notes: